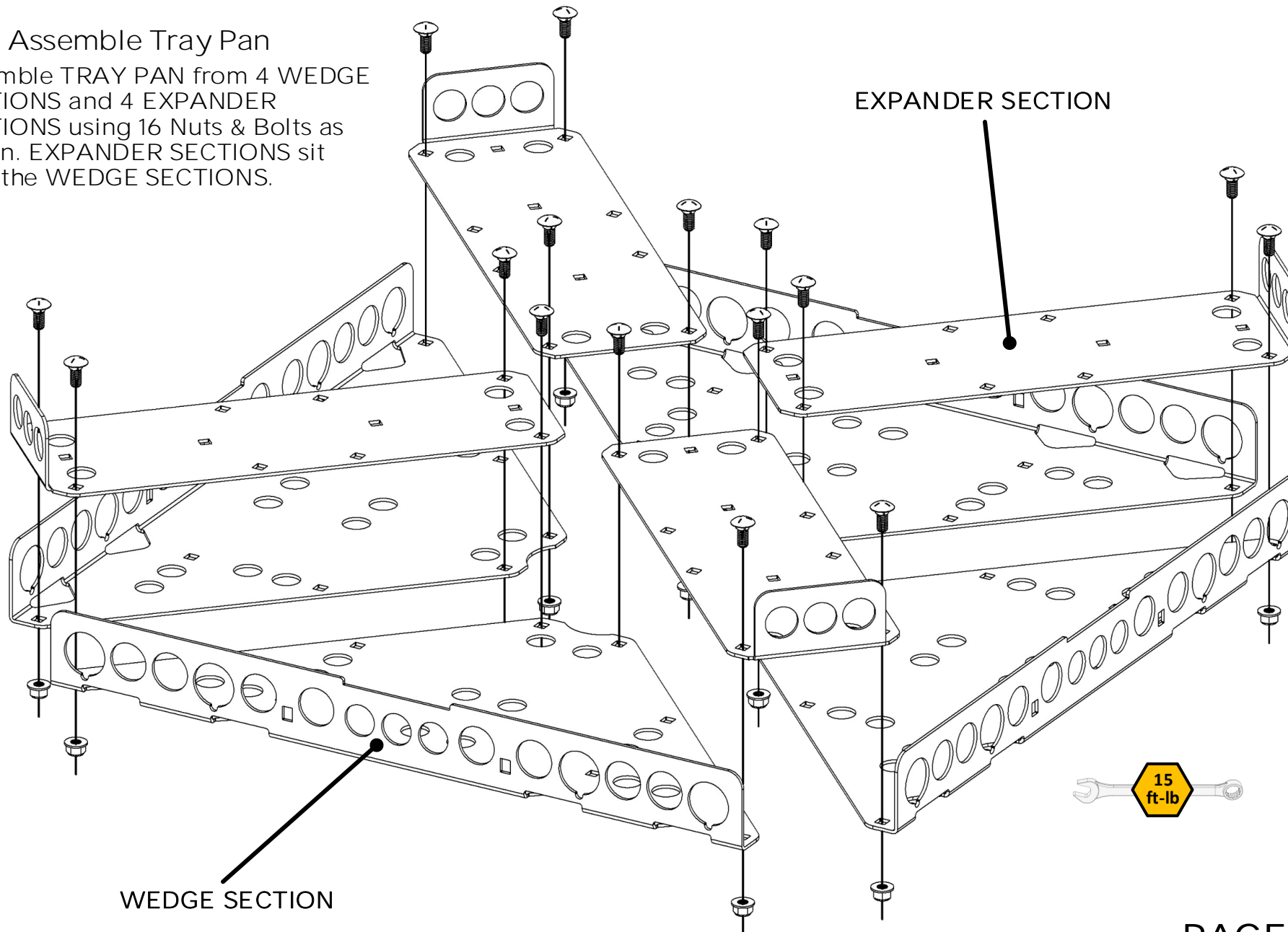


**1**

### Assemble Tray Pan

Assemble TRAY PAN from 4 WEDGE SECTIONS and 4 EXPANDER SECTIONS using 16 Nuts & Bolts as shown. EXPANDER SECTIONS sit atop the WEDGE SECTIONS.



**2**

Optional: Add CENTER PLATE to TRAY PAN

CENTER PLATE



**3**

Attach ARM EXTENDERS to SUPPORT ARMS

**4**

Attach TRAY PAN to SUPPORT ARMS

Attach TRAY PAN to SUPPORT ARMS using 4 NUTS & BOLTS. Use an additional 4 NUTS & BOLTS to fasten EXPANDER SECTIONS to WEDGE SECTIONS as shown.

These bolt to SUPPORT ARMS